

CERTIFICATE OF CALIBRATION

ISSUED BY: ZwickRoell Ltd.
UKAS ACCREDITED CALIBRATION LABORATORY
CERTIFICATE NUMBER: 2310-4597R
DATE OF ISSUE: 06 December 2023
This certificate replaces 2310-4597 due to discrepancies.



0167

Zwick / Roell

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Approved Signatories
Dr N.S.Wrigley
L. Smith
T.Arnett

Issued To: LCM Systems Ltd.

Address: Unit 15, Newport Business Park, Barry Way, Newport, Isle of Wight

Machine Description: Universal Testing Machine **Serial Number:** 92001

Manufacturer / Type: LCM TC25T **Force Capacity:** 300kN

Display System: A single range computer digital display **Software:** LCM Systems VisualLink Version 5.0

Force Transducer: 300kN Huntleigh Load Cell **Serial Number:** 50167210

Associated Equipment: Mantracourt Amplifier DSC **Serial Number:** 1000239224

Associated Equipment: Dell Computer System Optiplex GX150 **Serial Number:** B9TG70J

Date of Calibration: 02 October 2023 **Ambient Temperature:** 22.9°C

Zwick reference numbers: SC139524 & F116452 **Location:** Test and Calibration Room

Previous certificate number: 59315 Issued on: 03 October 2022

Method:

The testing machine identified above has been calibrated in accordance with the requirements of **BS EN ISO 7500-1:2018** over the ranges given below for increasing forces only. The calibration was performed using force proving devices and / or masses which meet the requirements of BS EN ISO 7500-1 and equipment which is calibrated in accordance with BS EN ISO 376:2011. The machine complied with the requirements of the standard for the following ranges and classifications with regard to the relative error, repeatability, resolution and zero return to which table 2 of the standard refers:

Range	Mode	Status	Classification of range(s)
300kN	Compression	As found	300kN Class 0.5 down to 3.5kN

Detailed tabulated results are shown on the following pages.

Calibrated by: Sean Forsyth

Certified by:

This certificate is issued in accordance with the laboratory accreditation requirements of the United Kingdom Accreditation Service. It provides traceability of measurement to the SI system of units and/or to the units of measurement realised at the National Physical Laboratory or other recognised national metrology institutes. This certificate may not be reproduced other than in full, except with prior written approval of the issuing laboratory.

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The following traceable force proving equipment was used for the calibration:

Description	Capacity	Class	Serial Number	Certificate Number	Date Calibrated
Load Cell	50kN	0.5	1159933A	2110044	26 October 2021
Load Cell	500kN	0.5	1423	4485	21 January 2022

With reference to clause 6 of BS EN ISO 7500-1 the proving equipment used have been calibrated to BS EN ISO 376 and the class of the proving device(s) was equal to or exceeded the class to which the machine has been verified.

The expiry date of the certificates of calibration for the elastic proving devices used is 26 months and for masses 5 years from the dates given above.

Where masses are used, the value for gravity (g) used to calculate the forces exerted by the masses was 9.815m/s^2

When using elastic proving devices the constant indicated force method was used to effect the verification. When masses are used the constant true force method was used to effect the verification. Three verification runs were made on each range

The ZwickRoell Calibration Laboratory is accredited by UKAS to BS EN ISO/IEC 17025 (General requirements for the competence of testing and calibration laboratories) to perform the calibration which is reported on this certificate.

Prior to verification the machine was inspected for good working order and was found to satisfy the guidelines given in section 5 of BS EN ISO 7500-1

The calculation of the accuracy and repeatability errors and the classification of the testing machines performance was made in accordance with the method specified in BS EN ISO 7500-1:2018

Where there are adjacent results at the same force increment, these are at the overlap point from the two proving devices used.

The results only relate to the item calibrated, described above.

The decision rule of the classification does take into account the uncertainty as described in Section 7 of BS EN ISO 7500-1

The following settings were made in accordance with the manufacturers instructions.

Range	Coefficient values -	A	A1	A2	A3
300kN	No Adjustments	-0.03571775	147.2281339	-0.2255558	0.06274023

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor $k=2$, providing a coverage probability of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

The uncertainty stated above refer to values obtained during calibration and make no allowances for factors such as long term drift, and alignment effects, the influences of these factors should be taken into account by the user.

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Results:

300kN Huntleigh Load Cell Serial Number 50167210

Range 1 300kN Compression		Shunt Cal 373.49kN
These results are: As found - no adjustments were made		
Nominal Force	Relative Error	Relative Uncertainty
kN	%	%
3.500	-0.15	0.26
6.000	-0.05	0.25
15.000	-0.48	0.25
30.000	-0.23	0.25
30.000	0.24	0.30
60.000	-0.09	0.25
90.000	-0.04	0.24
120.000	0.04	0.24
150.000	0.06	0.24
180.000	0.10	0.24
210.000	0.09	0.24
240.000	0.12	0.24
270.000	0.13	0.24
300.000	0.11	0.24

End of Certificate

In the result table(s) above a negative relative error indicates that the machine indicator lags the true applied force.

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor $k=2$, providing a coverage probability of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

The uncertainty stated above refer to values obtained during calibration and make no allowances for factors such as long term drift, and alignment effects, the influences of these factors should be taken into account by the user.